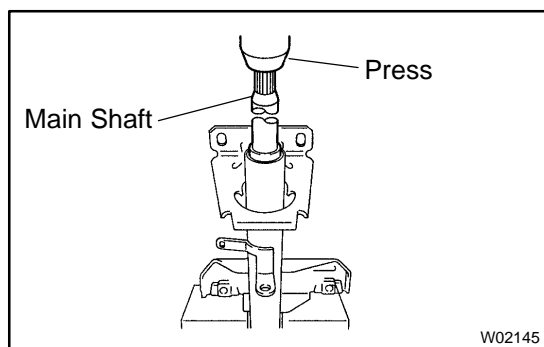


## REASSEMBLY

### NOTICE:

When using a vise, do not overtighten it.

1. **COAT PARTS INDICATED BY ARROWS WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE**  
(See page [SR-1 1](#))



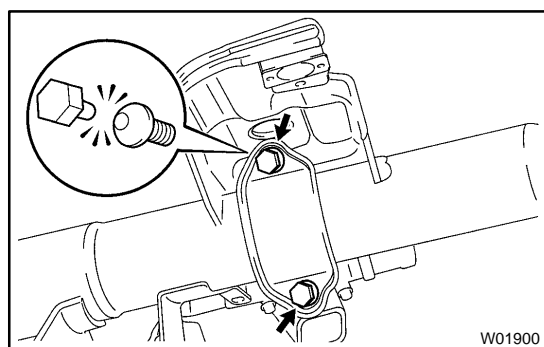
### 2. INSTALL MAIN SHAFT ASSEMBLY

- (a) Using a snap ring expander, install a new snap ring to the shaft assembly.
- (b) Install the main shaft assembly to the column tube.  
If the shaft can not be installed by hand, use a press.

### NOTICE:

**Do not apply too much pressure.**

- (c) Using a snap ring expander, install a new snap ring to the shaft assembly.



### 3. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP

- (a) Install the column upper bracket and column upper clamp with 2 new tapered-head bolts.
- (b) Tighten the 2 tapered-head bolts until the bolt heads break off.

### 4. INSTALL KEY CYLINDER LAMP ASSEMBLY AND TRANSPONDER KEY COIL

- (a) Install the key cylinder lamp assembly to the transponder key coil.
- (b) Install the transponder key coil and key cylinder lamp assembly with the screw.