

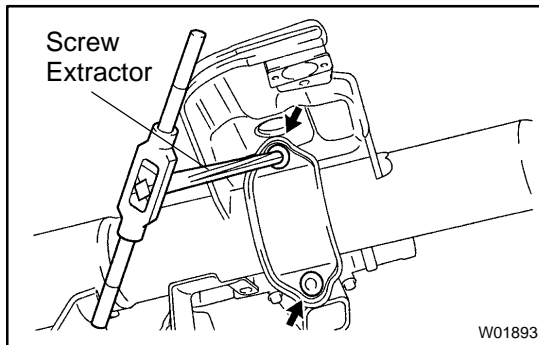
## DISASSEMBLY

### NOTICE:

When using a vise, do not overtighten it.

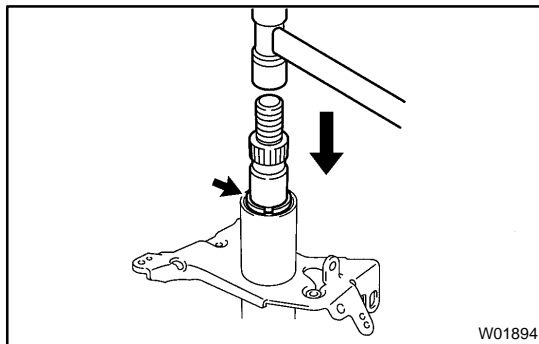
#### 1. REMOVE TRANSPONDER KEY COIL WITH KEY CYLINDER LAMP ASSEMBLY

- Remove the screw and transponder key coil with key cylinder lamp assembly.
- Remove the key cylinder lamp assembly from the transponder key coil.



#### 2. REMOVE COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP

- Using a centering punch, mark the center of the 2 tapered-head bolts.
- Using a 3 - 4 mm (0.12 - 0.16 in.) drill, drill into the 2 bolts.
- Using a screw extractor, remove the 2 bolts, column upper bracket and column upper clamp.



#### 3. REMOVE MAIN SHAFT ASSEMBLY

- Using a snap ring expander, remove the snap ring from the shaft assembly.
- Using a plastic hammer, tap out the shaft assembly from the column tube.
- Using a snap ring expander, remove the snap ring from the shaft assembly.