# OZ Tuner Colorado/Canyon EGR Delete Kit

#### **TOOLS NEEDED**

- 1. 10MM WRENCH
- 2. 13MM WRENCH
- 3. 15MM WRENCH
- 4. 17MM WRENCH
- 5. 8MM SOCKET
- 6. 10MM SOCKET (1/4" OR 3/8" DRIVE)
- 7. 13MM SOCKET (1/4" OR 3/8" DRIVE)
- 8. 15MM SOCKET (3/8" OR 1/2" DRIVE)
- 9. T30 1/4" DRIVE SOCKET
- 10. T15 1/4" DRIVE SOCKET
- 11. 5MM ALLEN 1/4" DRIVE SOCKET
- 12. 1/4" DRIVE RATCHET
- 13. 1/4" DRIVE SHORT EXTENSION
- 14. 3/8" DRIVE RATCHET
- 15. 3/8" DRIVE SHORT EXTENSION
- 16. 3/8" DRIVE MEDIUM EXTENSION
- 17. 3/8" DRIVE LONG EXTENSION
- 18. 1/2" DRIVE RATCHET
- 19. 1/2" DRIVE SHORT EXTENSION
- 20. 1/2" DRIVE LONG EXTENSION
- 21. 3/8" FUEL LINE REMOVAL TOOL
- 22. T30 SCREW DRIVER
- 23. FLAT BLADE SCREW DRIVER
- 24. PLIERS TO REMOVE SQUEEZABLE HOSE CLAMPS
- 25. KNIFE (TO CUT HOSE IF YOU CANNOT GET THE PLIERS IN TO REMOVE HOSE CLAMP)

#### **PARTS NEEDED**

- 1. (1) OZ TUNER EGR DELETE KIT FOR 2.8L DURAMAX
- 2. (2) 1 GALLON JUGS OF DEXCOOL ANTIFREEZE
- 3. (1) SMALL VACUUM LINE CAP

### **REMOVAL**

- 1. DISCONNECT BATTERY (10MM)

  NOTE: IF YOU HAVE ALREADY PUT A DELETE TUNE ON YOUR TRUCK YOU WILL GET THE "KEEP DRIVING REGENERATION IN PROGRESS" WHEN YOU HOOK YOUR BATTERY BACK UP. FOLLOW YOUR TUNERS INFORMATION FROM THE FIRST TIME YOU PUT THE TUNE ON YOUR TRUCK TO REMOVE THE MESSAGE.
- 2. REMOVE PLASTIC ENGINE COVER (ONE BOLT, T30)
- 3. REMOVE INSULATION
- 4. REMOVE INTAKE AIR TEMP SENSOR (IAT) (17MM)



5. DISCONNECT INTERCOOLER PIPE FROM THROTTLE VALVE (ITEM #1) (FLAT BLADE SCREW DRIVER)

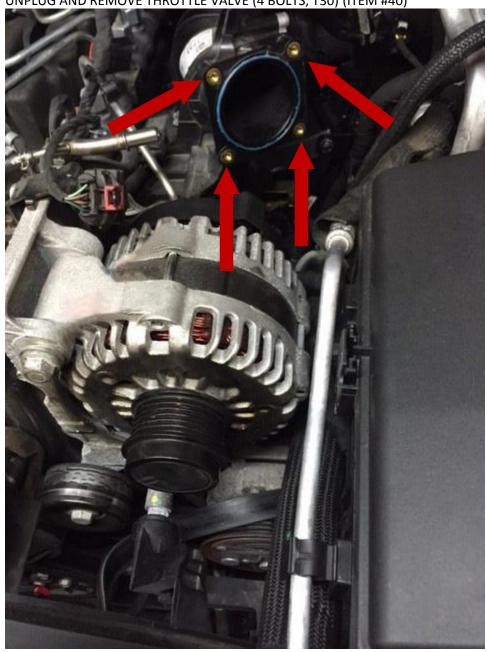


6. DISCONNECT FUEL FEED LINE (3/8" FUEL LINE REMOVAL TOOL)



7. REMOVE BELT FROM ALTERNATOR PULLEY (USE 1/2" DRIVE RATCHET ON TENSIONER PULLEY)

8. UNPLUG AND REMOVE THROTTLE VALVE (4 BOLTS, T30) (ITEM #40)



9. UNPLUG CONNECTOR ON THE TOP BACK OF THE ALTERNATOR



10. REMOVE BATTERY WIRE FROM ALTERNATOR (1 NUT, 13MM)



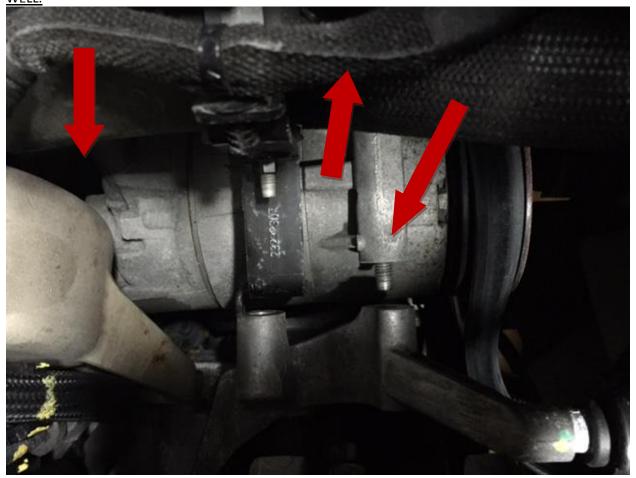
11. REMOVE BOLTS FROM ALTERNATOR (2 BOLTS, 15MM) (PIC)



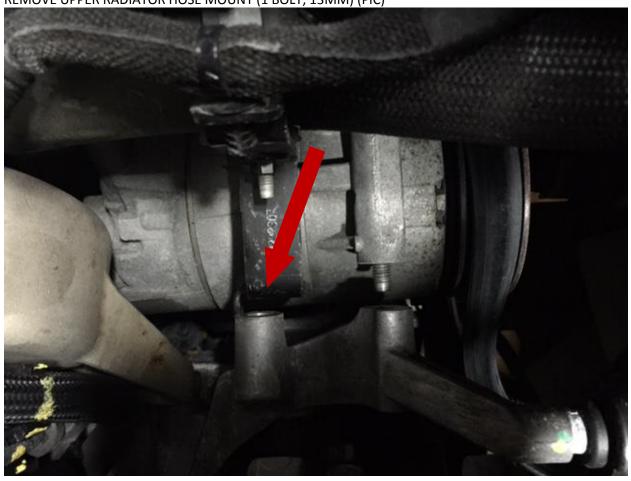
- 12. REMOVE DRIVER SIDE INNER FENDER (16 SCREWS, T15)
- 13. REMOVE SKID PLATE (4 BOLTS, 15MM)
- 14. DRAIN COOLANT

15. REMOVE TWO BOLTS AND ONE NUT FROM A/C COMPRESSOR (2 BOLTS, 13MM AND 1 NUT, 13MM)

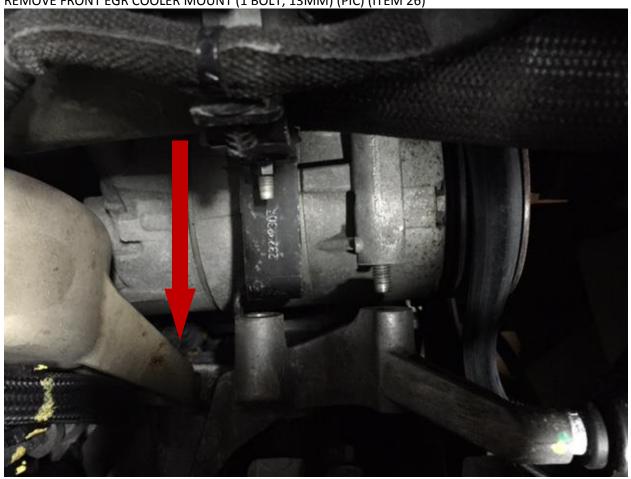
NOTE: 1 BOLT REMOVED FROM UNDER HOOD, 1 BOLT AND 1 NUT REMOVED FROM FENDER WELL.



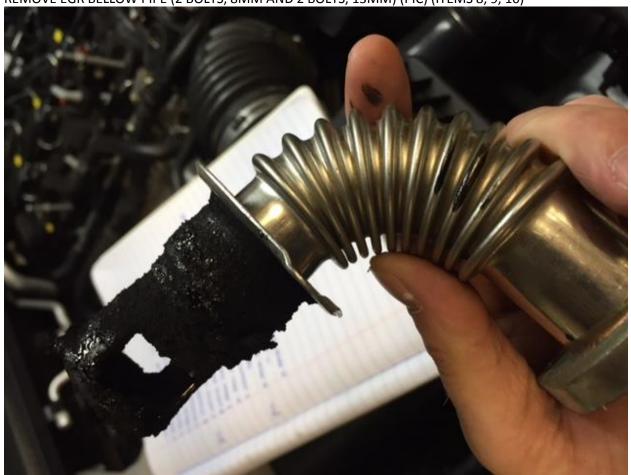
16. REMOVE UPPER RADIATOR HOSE MOUNT (1 BOLT, 13MM) (PIC)



17. REMOVE FRONT EGR COOLER MOUNT (1 BOLT, 13MM) (PIC) (ITEM 26)



18. REMOVE EGR BELLOW PIPE (2 BOLTS, 8MM AND 2 BOLTS, 13MM) (PIC) (ITEMS 8, 9, 10)

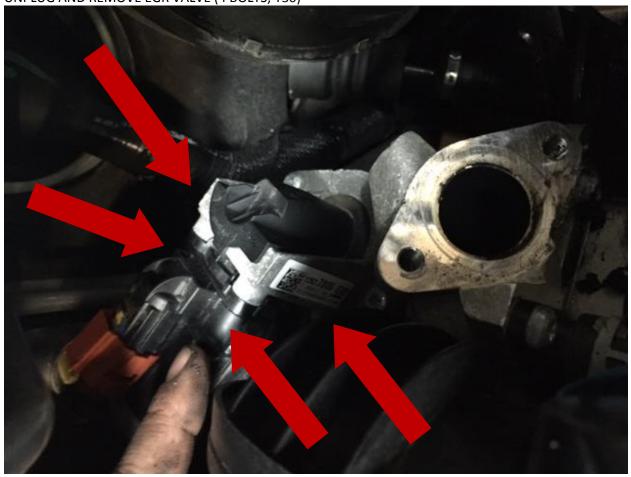


19. REMOVE AND UNPLUG EGR TEMP SENSOR (17MM) (ITEM 13)



- 20. REMOVE WIRING HARNESS NUT (10MM)
- 21. REMOVE ENGINE DIP STICK BOLT/STUD (10MM)

22. UNPLUG AND REMOVE EGR VALVE (4 BOLTS, T30)



23. REMOVE UPPER COOLANT HOSE FROM EGR (PIC) (ITEM #30)

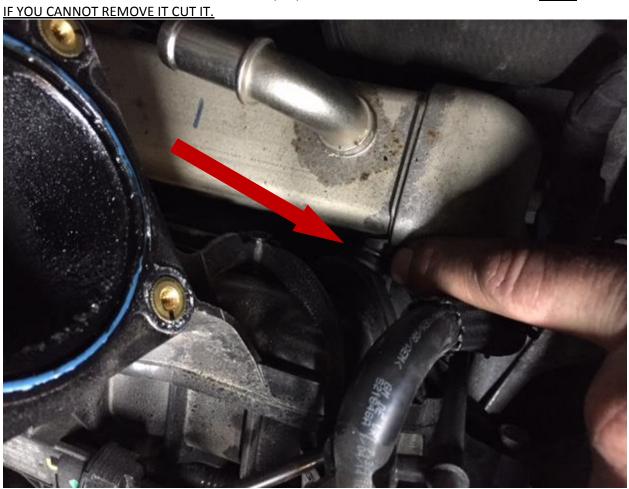


24. REMOVE UPPER COOLANT HOSE BARB FROM EGR HOUSING (1 BOLT, T30) (ITEMS #17, 18)



25. REMOVE EGR COOLER FROM EGR HOUSING (6 BOLTS, 5MM ALLEN) (PIC) (ITEMS #27, 28)

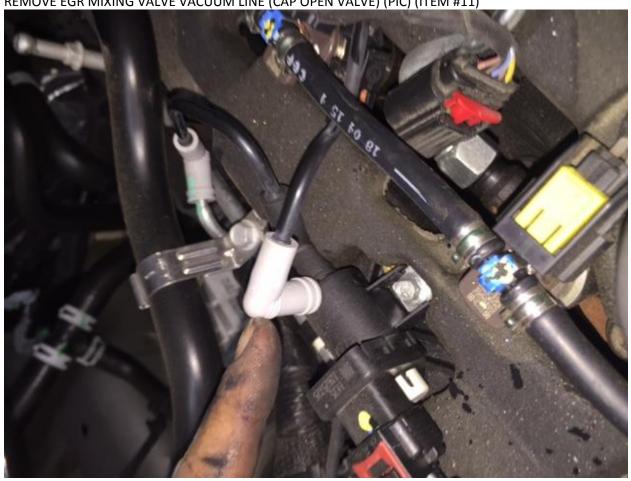




27. REMOVE LOWER COOLANT HOSE BARB FROM EGR HOUSING (1 BOLT, T30) (ITEMS #19, 20)



28. REMOVE EGR MIXING VALVE VACUUM LINE (CAP OPEN VALVE) (PIC) (ITEM #11)



29. REMOVE FUEL LINE SUPPORT BRACKET (1 BOLT, 15MM)

NOTE: ACCESS FROM UNDER TRUCK AND FENDER WELL. TURN STEERING WHEEL TO FULL RIGHT
LOCK.



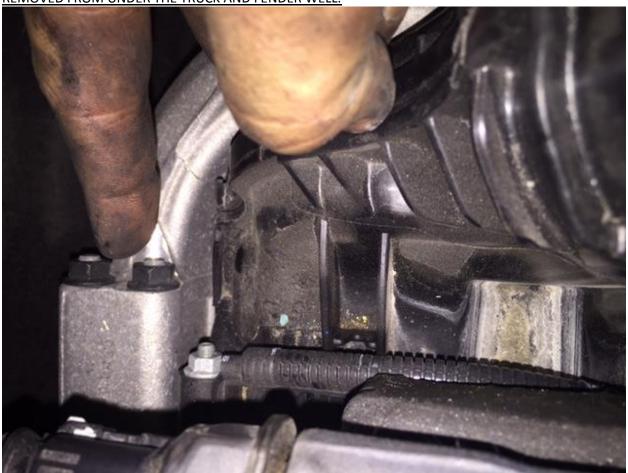
30. REMOVE EGR SUPPORT BRACKET BOLT (1 BOLT, 15MM) (ITEMS #21, 22)

NOTE: ACCESS FROM UNDER TRUCK AND FENDER WELL. TURN STEERING WHEEL TO FULL RIGHT
LOCK.



31. REMOVE DIP STICK TUBE (1 BOLT, 10MM)

32. REMOVE NUTS FROM CYLINDER HEAD HOLDING THE EGR HOUSING (4 NUTS, 13MM) (ITEM #15)
NOTE: 2 OF THE NUTS CAN BE REACHED FROM THE TOP. THE OTHER 2 WILL HAVE TO BE
REMOVED FROM UNDER THE TRUCK AND FENDER WELL.



33. REMOVE EGR HOUSING (PIC) (ITEM #45)
NOTE: IT IS HARD TO GET OUT. JUST KEEP PLAYING WITH IT LIKE A RUBIK'S CUBE SOMEDAY YOU WILL GET IT.



34. REMOVE COOLANT HOSES FROM THERMOSTAT HOUSING

#### **INSTALLATION**

- 1. INSTALL NEW GASKET AND BLOCKER PLATE (4 NUTS, 13MM)
  - NOTE: USE INCLUDED SPACERS AND FACTORY NUTS
- 2. INSTALL ALUMINUM BLOCKER PLATE TO INTAKE MANIFOLD (2 BOLTS, 8MM)
  - **NOTE: USE FACTORY BOLTS**
- 3. INSTALL SILICON CAPS AND HOSE CLAMPS ON THERMOSTAT HOUSING AND UPPER RADIATOR HOSE NIPPLE
  - NOTE: SILICON CAPS AND HOSE CLAMPS ARE SUPPLIED
- 4. RE-INSTALL DIP STICK ON ENGINE (1 BOLT, 10MM)
- 5. USE FACTORY STUD REMOVED FROM THE DIPSTICK AND WIRING HARNESS TO BOLT WIRING HARNESS AND DIPSTICK TOGETHER (1 STUD, 10MM AND 1 NUT, 10MM)
- RE-INSTALL UPPER COOLANT HOSE BRACKET ABOVE A/C COMPRESSOR (1 BOLT, 13MM)
- 7. RE-INSTALL A/C COMPRESSOR (1 BOLT, 13MM ON TOP) (1 BOLT, 13MM AND 1 NUT, 13MM IN FENDER WELL)
  - NOTE: LINE UP THE BOLT ON THE BACK OF THE A/C COMPRESSOR FIRST
- 8. RE-INSTALL ALTERNATOR (2 BOLTS, 15MM)
- 9. RE-INSTALL POSITIVE WIRE ON ALTERNATOR (1 NUT, 13MM)
- 10. RE-INSTALL PLUG ON ALTERNATOR
- 11. RE-INSTALL THROTTLE VALVE
  - NOTE: CLEAN IT BEFORE RE-INSTALLATION
- 12. RE-INSTALL FUEL LINE
- 13. RE-INSTALL INTERCOOLER PIPE (FLAT BLADE SCREW DRIVER)
- 14. RE-INSTALL INTAKE AIR TEMP SENSOR (17MM)
- 15. CLOSE COOLANT DRAIN ON RADIATOR
- 16. FILL COOLANT AND CHECK FOR LEAKS
  - NOTE: IT WILL TAKE A LITTLE LESS THAN 2 GALLONS TO RE-FILL THE SYSTEM.
- 17. RE-INSTALL INNER FENDER (MANY SCREWS, T15)
- 18. RE-INSTALL SKID PLATE (4 BOLTS, 15MM)
- 19. RE-CONNECT BATTERY (10MM)

## EGR BREAKDOWN

